	TB-3	
TOP SOL (BLACK)	0 1 0	OUTFEED SOL (BLACK)
TOP SOL (GREEN)	0 2 0	INFEED SOL (BLACK)
	0 3 0	DOOR LOCKS COM TERM A2 (BLACK)
GREEN	0 4 0	INFEED CLAMP (BLACK)
M10 (BLUE)	0 5 0	TOP SOL DROP (RED)
M9 (PURPLE)	0 6 0	OUTFEED SOL (WHITE)
M8 (RED)	0 7 0	INFEED SOL (WHITE)
M12 (YELLOW)	0 8 0	TOP SOL RAISE (RED)
M14 (GRAY)	0 9 0	INFEED CLAMP SOL (WHITE)
M11 (ORANGE)	O 10 O	DOOR LOCK COILS A1 (BROWN)
24VDC (BLACK)	0 11 0	DOOR LOCK1 (WHITE)
DL1 TERM 12	0 12 0	DL2 TERM32
	O 13 O	
	O 14 O	

JUNCTION BOX ABOVE SAW DOOR ACCESS PANEL