BLADE NUT REMOVAL

1) Be sure that the machine is completely powered down, and lock out procedures have been completed.
2) Spray blade nut with PB Blaster or equivalent. Avoid using WD-40 as it can loosen blade arbor Loctite.
3) Use front conveyor guard as a fulcrum to pry 2x4 against blade teeth
4) With blade nut in place, hammer downwards to release blade nut
5) When reassembling be sure that the threads are clean and the blade slides freely on to the arbor.

Note: Heat may be used to assist removal